



Micro Diameter

Type No. 型號	Diameter 刃徑 d1	Flute Length 刃長 l1	O. A. L. 全長 l3	Shank Dia. 柄徑 d2
SED45L4-010F	1.0	4	75	4
SED45L4-015F	1.5	6	75	4
SED45L4-020F	2.0	8	75	4
SED45L4-025F	2.5	10	75	4
SED45L4-030	3.0	12	75	6
SED45L4-040	4.0	16	75	6
SED45L4-050	5.0	20	75	6
SED45L4-060	6.0	25	75	6
SED45L4-080	8.0	25	75	8
SED45L4-060B	6.0	25	100	6
SED45L4-080B	8.0	35	100	8
SED45L4-100	10.0	40	100	10
SED45L4-120	12.0	45	100	12
SED45SL4-060	6.0	25	150	6
SED45SL4-080	8.0	35	150	8
SED45SL4-100	10.0	40	150	10
SED45SL4-120	12.0	45	150	12
SED45SL4-160	16.0	65	150	16
SED45SL4-200	20.0	75	150	20



High Speed Cutting  
& High Hard Cutting

d1 (mm)	d1(mm) tolerance
2.0	0 -0.02
3.0	0 -0.02
4.0	0 -0.02
5.0	0 -0.02
6.0	0 -0.025
8.0	0 -0.03
10.0	0 -0.035
12.0	0 -0.04
16.0	0 -0.04
20.0	0 -0.05

Shank(mm) (h6)	d2(mm) tolerance
Ø 4	0 -0.008
Ø 6	0 -0.008
Ø 8	0 -0.008
Ø 10	0 -0.009
Ø 12	0 -0.011
Ø 16	0 -0.011
Ø 20	0 -0.013